

Work Order ID 87030

\*87030\*

Page 1

July-10-12 7:13:15 AM

Item ID: K10112

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Saddle, Skidtube 206

Start Date: 7/10/12 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 7/12/12 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI 9583	A
K10112	C

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP  
FOR D206-642-112 CHG007  
FOR D206-642-114 CHG002

K10112 CHG003

JB S12/12/10

MLJ 12/07/10

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

1

12/07/10 JB

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

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MLJ 12/07/12  
MLJ 12/07/12

W/O:		WORK ORDER CHANGES					
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Work Order ID: 87030

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 7/10/12

Required Date: 7/12/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP: E00.06.14Changed GHW part # (mpp 2063)ECIPP REV:F 11.09.23 PER REV.B DD  
VERF:EC IPP REV:G 11.11.14 AS PER DSI9583 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D206-651-041  
206A/B GHW

CHL7001

Manufactured

No

110

Each

18.0000

1

1

73

## Location

## Loc Qty

## Loc Code

FG120

5

79558

5

FG125

13

83042

9

85507

4

83042

D2652

Bushing

Manufactured

No

110

Each

195.0000

16

16

20

## Location

## Loc Qty

## Loc Code

FG

44

31985

44

ST013

151

73836

36

81951

61

83744

54

83744

D3418-1

Ring

Manufactured

No

110

Each

46.0000

1

1

JB

12/07/10

## Location

## Loc Qty

## Loc Code

ST420

4

79233

4

ST464

42

80224

4

83307

18

83867

20

83307

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Work Order ID: 87030

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 7/10/12

Required Date: 7/12/12

Start Qty: 1.00

Required Qty: 1.00

**D2661-2**  
Saddle, RH Ewd-Aft Out 206

Manufactured No

110 Each 10.0000

25

2

vgb

L

## Location

## Loc Qty

## Loc Code

MEZZ

6

10015

1

10016

1

10476

3

9913

1

ST434

4

79201

2

79203

2

79203

**D2662-2**  
Saddle, RH In 206

Manufactured No

110 Each 31.0000

152

2

vgb

L

## Location

## Loc Qty

## Loc Code

Mezz

2

11028

4

9042

3

9043

2

ST434

22

80992

20

83491

2

80992

**D2712**  
Set Screw

Manufactured No

110 Each 631.0000

10

10

vgb 12/07/10

L

## Location

## Loc Qty

## Loc Code

FG

50

29962

50

ST017

581

81871

81

83559

250

84433

250

81871

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 87030

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 7/10/12

Required Date: 7/12/12

Start Qty: 1.00

Required Qty: 1.00

**D2884** Saddle Spacer . Manufactured No 110 Each 61.0000 **2** 2 JB

Location Loc Qty Loc Code

FG 10  
29453 10  
ST020 51  
76751 51

**D2885** Saddle Spacer Manufactured No 110 Each 52.0000 **2** 2 JB

Location Loc Qty Loc Code

FG 10  
29199 10  
ST020 42  
76752 42

**AN3-41A** Bolt Purchased No 110 Each 313.0000 **8** 8 JB

Location Loc Qty Loc Code

ST354 313  
121162 113  
121243 200

**AN4C5A** BOLT Purchased No 110 Each 172.0000 **0** 1 JB

Location Loc Qty Loc Code

ST355 172  
112243 135  
119017 37

**AN4-6A** Bolt Purchased No 110 Each 1,375.0000 **12** 12 JB 12/07/10

Location Loc Qty Loc Code

ST356 1375  
119017 375  
121243 500  
122151 500

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 87030

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 7/10/12

Required Date: 7/12/12

Start Qty: 1.00

Required Qty: 1.00

AN5-10A Bolt	Purchased	No	110	Each	473.0000	4	4	✓ JB	C
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST337	473					
			118191	80					
			121243	100					
			122151	293					
AN5-11A Bolt	Purchased	No	110	Each	416.0000	4	4	✓ JB	C
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST337	416					
			118191	13					
			119512	403					
AN6-41A Bolt	Purchased	No	110	Each	47.0000	2	2	✓ JB	C
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST343	7					
			119127	7					
			st510	40					
			119036	40					
NAST149D0363J Washer	Purchased	No	110	Each	1,142.0000	8	8	✓ JB 12/07/10	C
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST298	1142					
			116025	1					
			117601	61					
			118612	3					
			119537	33					
			120142	13					
			120308	17					
			121243	326					
			121524	688					

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 87030

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 7/10/12

Required Date: 7/12/12

Start Qty: 1.00

Required Qty: 1.00

~~NAS1149D0463J~~  
Washer

Purchased No

110 Each 2,066.0000

24

24

✓ JB

✓

## Location

## Loc Qty

## Loc Code

ST298

89

104746

3

116805

0

119097

27

121255

48

121708

11

ST299

1974

121912

1974

ST351

3

121912

107321

3

~~NAS1149D0563J~~  
Washer

Purchased No

110 Each 2,821.0000

8

8

✓ JB

✓

## Location

## Loc Qty

## Loc Code

ST298

2821

119546

821

119546

121255

2000

~~NAS1149D0663J~~  
Washer

Purchased No

110 Each 610.0000

4

4

✓ JB

12/07/10

✓

## Location

## Loc Qty

## Loc Code

ST298

610

121243

8

121444

102

121708

500

121444

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 87030

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 7/10/12

Required Date: 7/12/12

Start Qty: 1.00

Required Qty: 1.00

MS21042L3  
Nut  
Purchased No 110 Each 3,306.0000 8 80

Location Loc Qty Loc Code

ST300 1306  
117885 32  
119017 771  
119075 138  
121444 365

ST317 2000  
122141 2000

121444

MS21042L4  
Nut  
Purchased No 110 Each 1,299.0000 12 12 85

Location Loc Qty Loc Code

ST300 1299  
119075 116  
121011 193  
121444 786  
121652 204

121652

MS21042L6  
Nut  
Purchased No 110 Each 491.0000 2 2 12/07/10

Location Loc Qty Loc Code

ST300 491  
117677 25  
118384 3  
118927 48  
119075 215  
120308 200

119075

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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# Picklist Print

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Work Order ID: 87030

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 7/10/12

Required Date: 7/12/12

Start Qty: 1.00

Required Qty: 1.00

~~NASH149G0463R~~  
Washer

Purchased No

110 Each 768.0000

1

1

JB 12/07/10

Location

Loc Qty

Loc Code

FP001

1

115358

1

ST297

767

117735

17

119097

750

119097

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W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING  
SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206 A/B	D206-642-112
BELL 206 A/B	D206-642-114

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE  
FOLLOWING TABLE (REF):

ITEM	PART NUMBER	K10112	D206-642-112	D206-642-114
1	D206-651-041	1	1	1
2	D2652	16	16	16
3	D3413-1	1	1	1
4	D2661-2	2	2	2
5	D2662-2	2	2	2
6	D2712	10	10	10
7	D2884	2	2	2
8	D2885	2	2	2
9	AN3-41A	8	8	8
10	AN4C5A	1	1	1
11	AN4-6A	12	12	12
12	AN5-7A		8	
13	AN5-10A	4		4
14	AN5-11A	4		4
15	AN6-44A	2	2	2
16	NAS1149D0363J	8	8	8
17	NAS1149D0463J	24	24	24
18	NAS1149D0563J	8	8	8
19	NAS1149D0663J	4	4	4
20	MS21042-3 (OR L3)	8	8	8
21	MS21042-4 (OR L4)	12	12	12
22	MS21042-6 (OR L6)	2	2	2
23	NAS1149C0463R	1	1	1

C	ADDED ITEM COLUMN, ADDED ITEMS 13 & 14, QTY'S FOR ITEM 12 UPDATED.	AJS	11.11.10
B	ADD APPLICABILITY TO D206-642-114	AJS	11.09.19
A	NEW ISSUE	RF	00.05.17
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>160</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>E</i>	K10112	SHEET 1 OF 1
APPROVED	<i>160</i>	TITLE	SCALE
DE APPR.	<i>TH</i>	SADDLE KIT	NTS
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